

EM3881/XX

Clear Polyurethane Anti-scratch Top coat

Main features of the product:

Applied by spraying
Excellent transparency
Good softness to the touch
Good matting uniformity
High scratch resistance

Field application: wooden doors, furniture, kitchens cabinets

Gloss Versions: 05-10-20-30-50-60-80-90 Gloss

Substrate preparation: substrate overcoating with PU or PE sealer sanded with 320 grit

Application:	Spray gun, airless and airmix		
	Product	Code	% weight
Mixing preparation:	Part "A"	EM3881/XX	100
	Catalyst	EMC6S	50
	Thinner	EM725	20-30

Chemical-Physical Properties at 20℃

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Solid Content (%)	39±3	
Specific gravity (g/cm³) at 20°C	1.03± 0,030	
Viscosity DIN 4 (s) at 20℃	65±5	
Pot life (h) at 20℃	3÷4 h	

Application Characteristics

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Quantity recommended per coat	120 -150 g/m ²	
Number of hands recommended	1	
Mix. Viscosity ready to use cup DIN 4 at 20℃	14-15 sec	

General indications about the cycle				
	Drying at 20℃	Drying in tunnel at 40℃		
Dry dust free	20 min	15 min		
Imprint free	35÷40 min	20÷25 min		
Stackable	5÷6h	3-4h		

Alternative thinners:

EM726	During the summer time

Storage:

Keep the cans carefully sealed, in a well-ventilated place and with temperature controlled between 10-30 °C

Page 1 of 2 Printed on 28/07/2017

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TECHNICAL DATA SHEET

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Deadline:

12 months from date of manufacture when stored according to directions above

Page 2 of 2 Printed on 28/07/2017

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VERNICI EGIDIO MILESI

Sede Legale: Viale Caduti per la Libertà 9, 40050 Ponterivabella di M. San Pietro (BO) ITALY

Tel: +39-051 6761657Fax: +39-051 6762074 e-mail: info@egidiomilesi.com